

# BR650

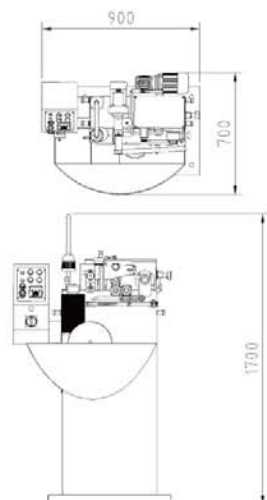
SAWBLADE CHIP BREAK MACHINE

**Full automatic and vertical-type chip break slot grinding machine, allows for Variable grinding speed from 15-90/min.**

### Brand new design

- Meticulous design after years' relentless hard working. One professional class chip break m/c.
- Patented vertical grinding method, which allows you easy circumstance of operation.
- Automatic chip breaker slot grinding machine is for grinding HSS-TCT sawblade.
- BR is full automatic device, alternate grinding of interval teeth, quick set-up times and very ease to use, a slots precise mechanical adjustments. High frequency electrospindle with 25000rpm, it can make grinding wheel life longer, automatic shutdown on completion of operation, machine controlled does not use air, with simple operation.

### Measurement



### Specifications

Grinding Range	Ø140-650 mm
Teeth Pitch	Max. 25 mm
Saw Blade Thickness	Max. 8 mm
Grinding Speed	25-90 teeth/min.
Grinding Wheel Diameter	Ø15 mm - Ø30 mm
Grinding Wheel ID	Ø 8mm
Grinding Wheel Motor	150 W
Transmission Motor	0.25 KW
Grinding Wheel Speed ( 50Hz / 60Hz )	25000 rpm
Power Supply	0.375KW
Net Weight / Gross Weight	246 / 315 kg
Packing Size	92 x 112 x 183 cm

### Standard Accessories

Work Light	1 pc
Tool Box	1 set
Instruction Manual	1 copy
Diamond Grinding Wheel	1 pc

※ All designs, spec. and characteristics shown as above is subject to any change without further notice.

### Step-less speed variation

- Use frequency converter to control the speed of grinding. Therefore, grinding speed can be adjusted with the change of teeth pitch.



Quick clamp saw blade device

Patent certificates

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SAWBLADE CHIP BREAK MACHINE



Saw blade chip breaker slot adjusting button 0.1-2.0 mm



Grinding wheel left and right adjusting button

